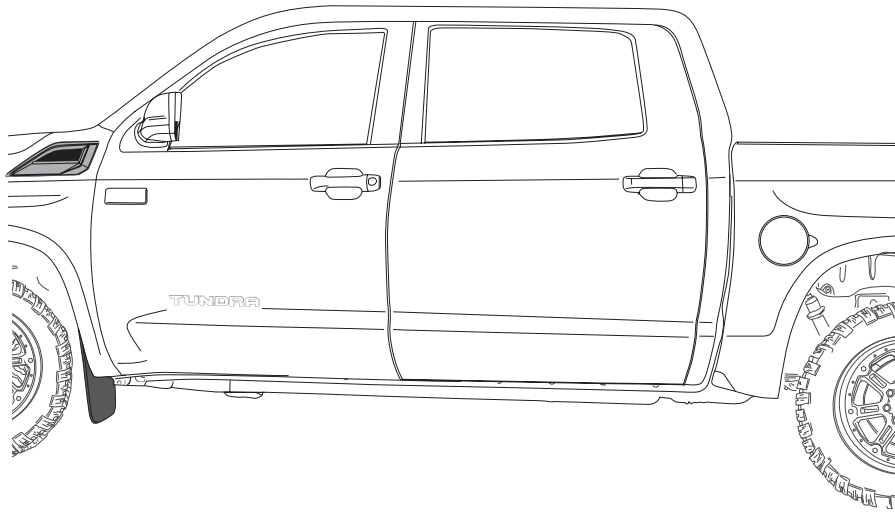


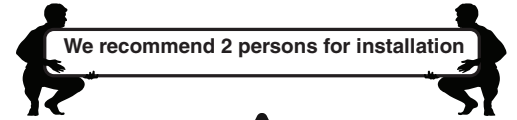
INSTALLATION MANUAL

SPORT FENDER VENTS SET TUNDRA 2015

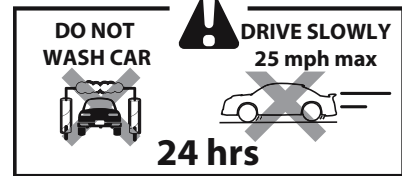
PART # : 1128NZZJTO01A22



**READ CAREFULLY BEFORE
INSTALLATION**



We recommend 2 persons for installation



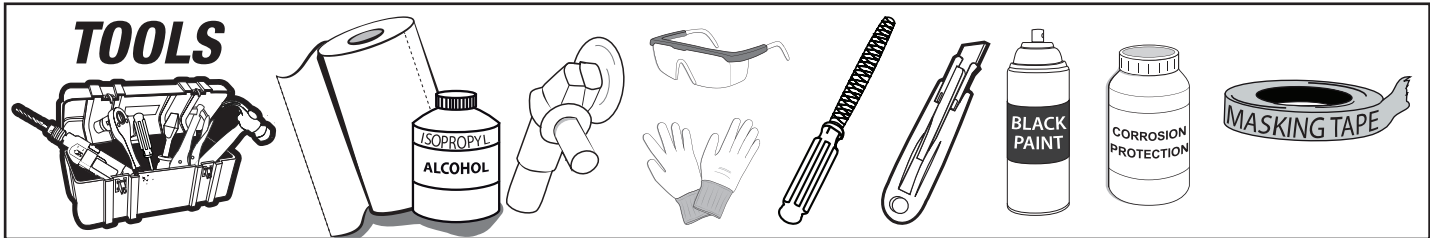
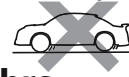
**DO NOT
WASH CAR**



24 hrs



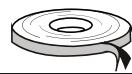


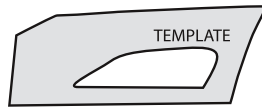

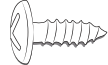

**DRIVE SLOWLY
25 mph max**



TOOLS

CHECK LIST

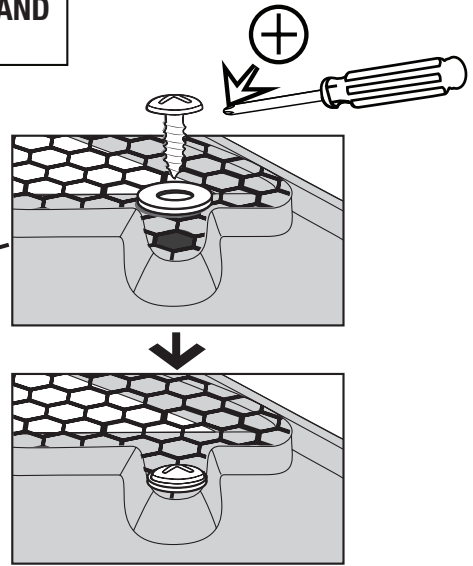
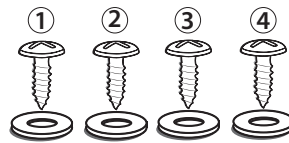
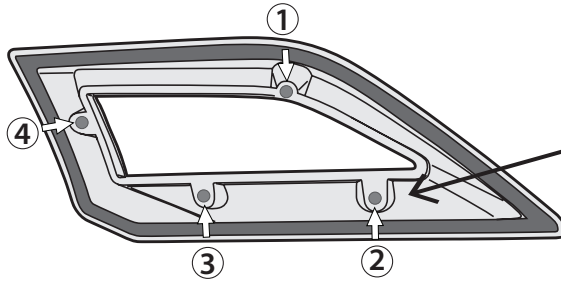
*Already installed in the part

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	* VHB TAPE		Included in the parts
B	GREASE PENCIL		1 pc
C	AUTOMOTIVE ADHESION PROMOTER		1 pc
D	TEMPLATE		Included
E	* GRILL		2 pcs
F	* TIN SCREW 5/32" X 3/8"		8 pcs
G	* WASHER 5/32"		8 pcs

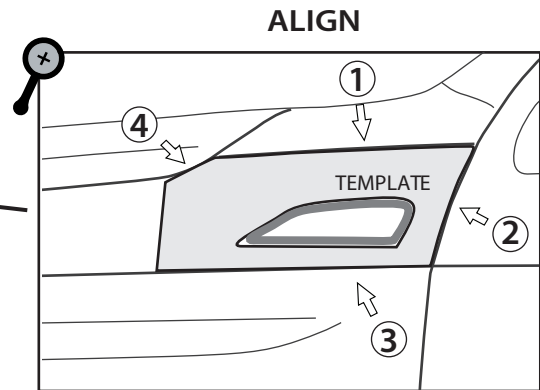
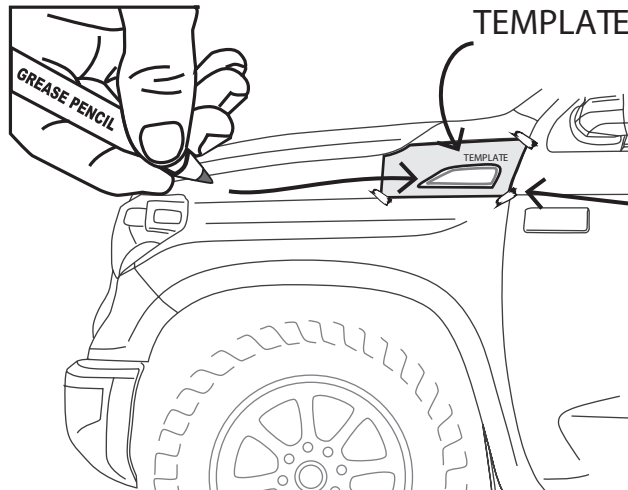
! WASH WITH WATER, DETERGENT AND SOFT CLOTH OR SPONGE

1 GRILL MOUNT

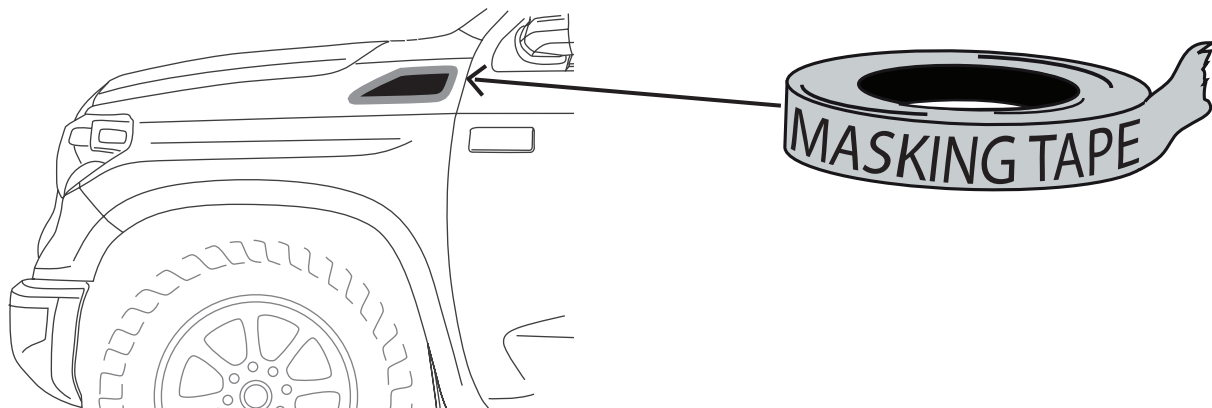
INSTALL THE GRILL IF NEEDED



2 PLACE TEMPLATE

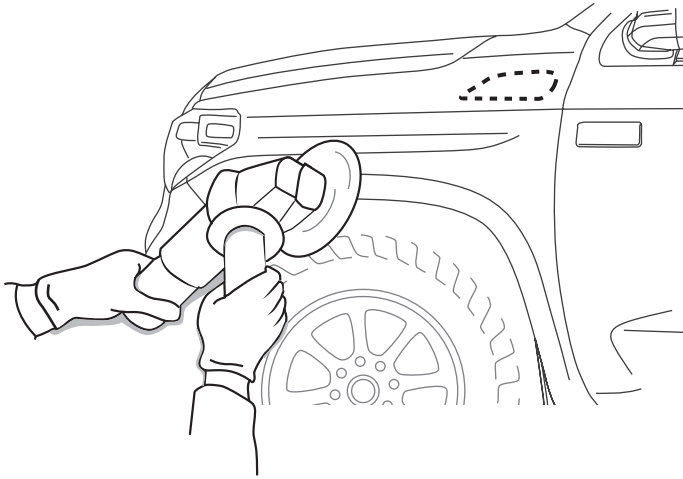


3 OUTLINE OUTER CONTOUR WITH MASKING TAPE



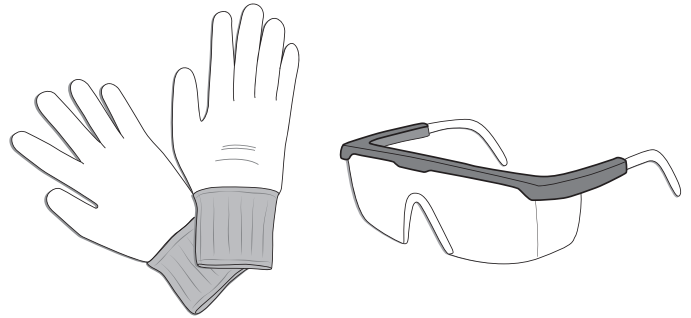
INSTALLATION MANUAL

4 CUT

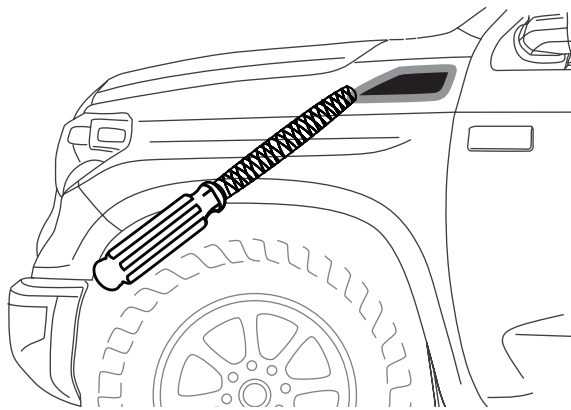


CAUTION

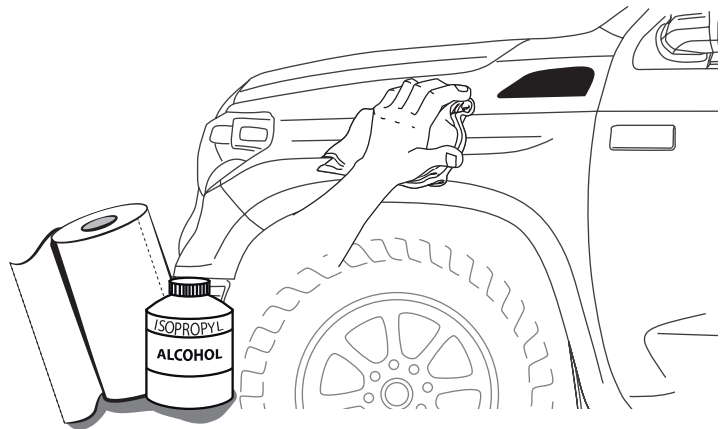
PERSONAL PROTECTIVE EQUIPMENT REQUIRED



5 FILE DOWN THE EDGE

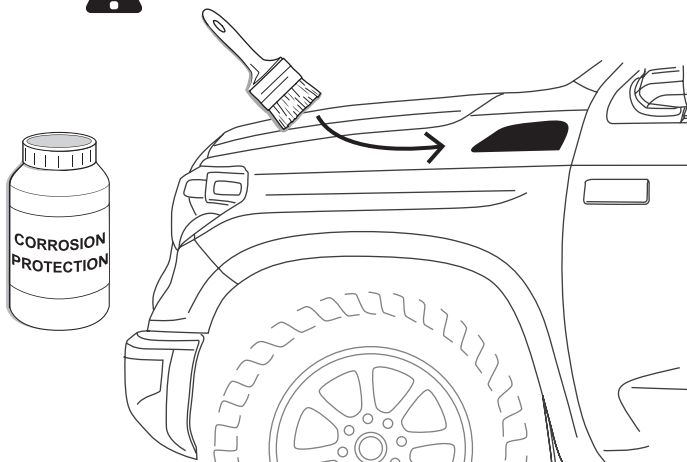


6 CLEAN

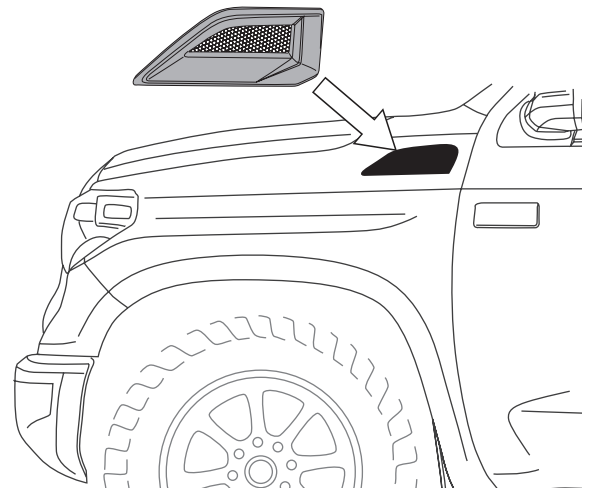


7 CORROSION PROTECTION

! APPLY ON THE EDGE OF SHEET METAL

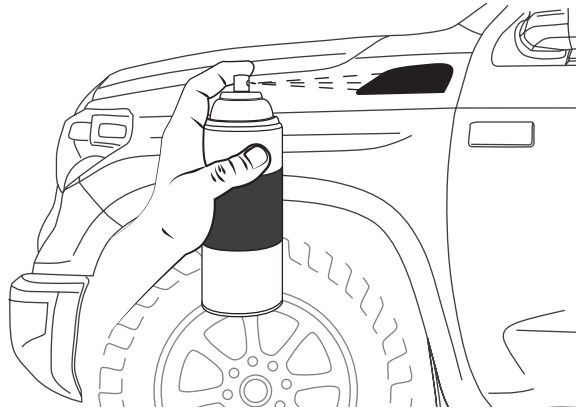


8 PRE-MOUNT



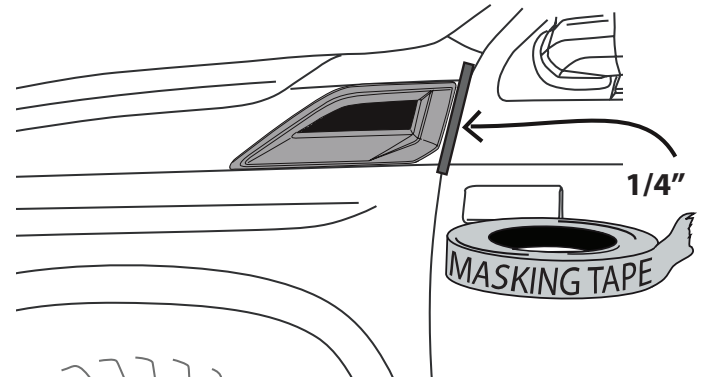
INSTALLATION MANUAL

9 PAINT INTERIOR WITH BLACK PAINT



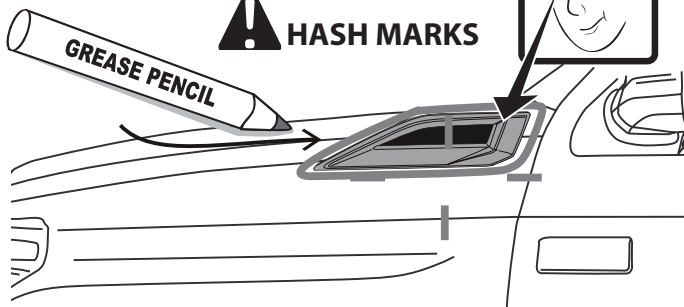
10 ALIGN

⚠️ ALIGN TO THE EDGE OF THE DOOR WITH 1/4" MASKING TAPE.



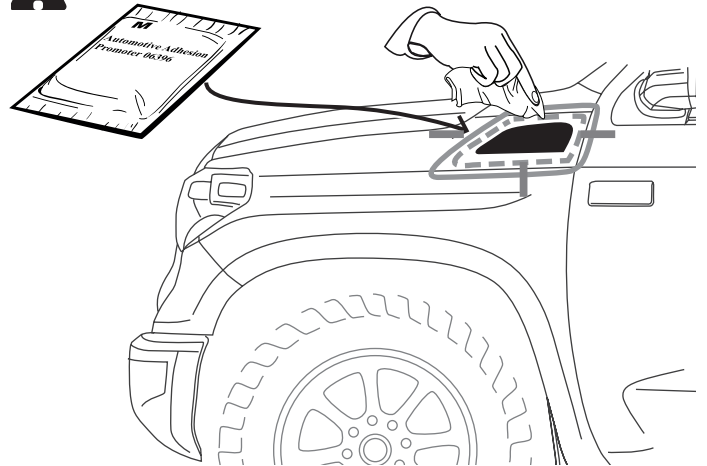
11 MARK

⚠️ HASH MARKS



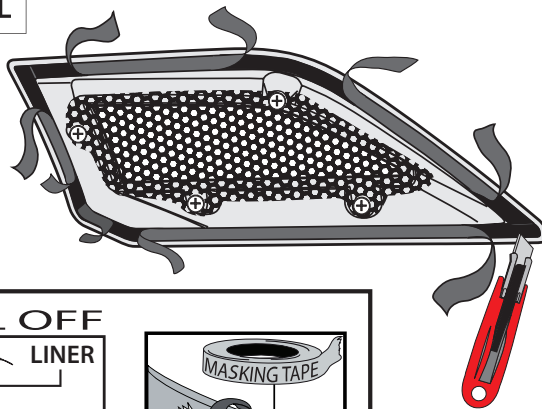
12 ADHESION PROMOTER

⚠️ FIRST CLEAN ALL OVER THE APPLICATION AREA WITH ACETONE

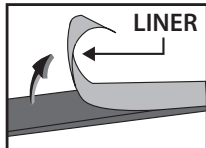


DRAW CENTER HASH MARK WITH GREASE PENCIL ON FENDER VENTS AND SHEET METAL, THIS WILL ENSURE FENDER VENTS BE CENTERED TO GREASE PENCIL OUTLINE.

13 PEEL



PEEL OFF

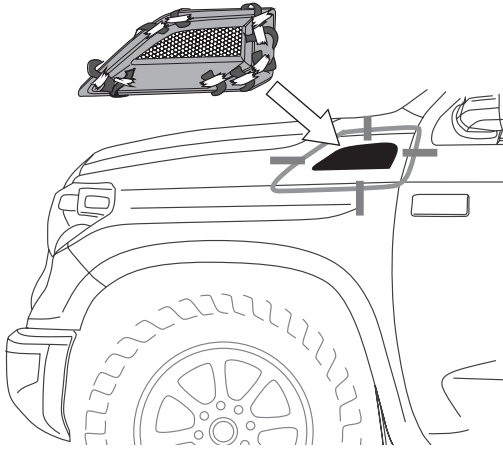


Hold the liner out

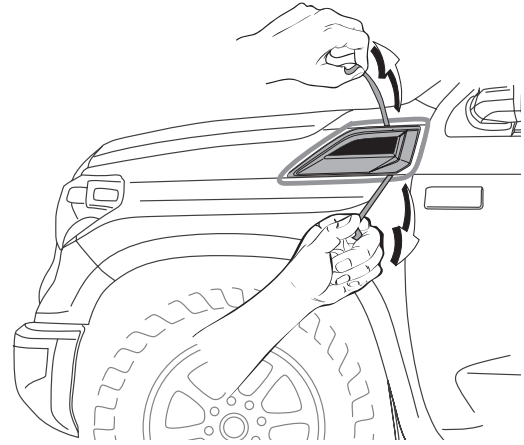
⚠️ WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.

A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

14 PLACE

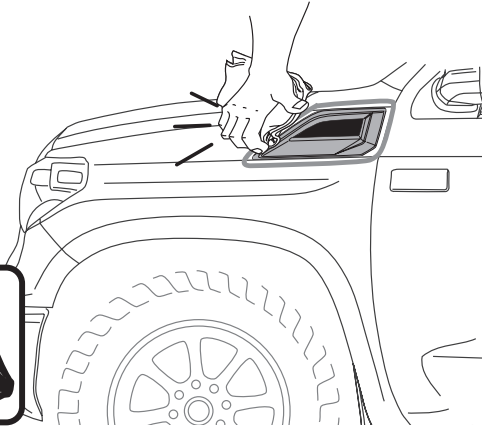


15 REMOVE LINER



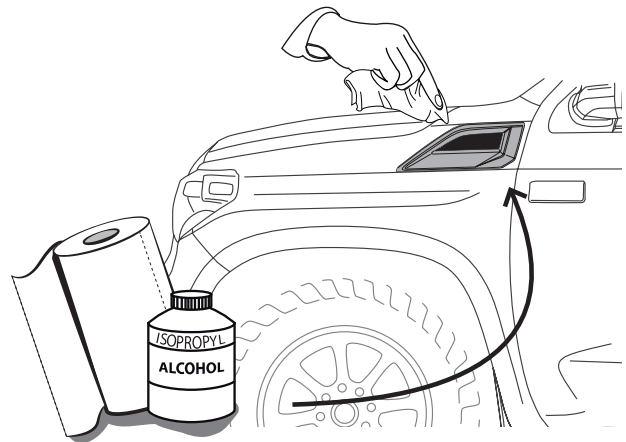
16 PRESS

APPLY PRESSURE



40-50 N/cm²

17 CLEAN OFF GREASE PENCIL MARK



INSTALLED PARTS

